

SIMATIC IPC427E (Microbox PC), HD graphic onboard, 4x USB V3.0 (high current), PCIE (optional), XEON E3-1505L; 3x Gbit Ethernet (IE/PN); Mounting onto standard rail; 8 GB; without RS232/485; 2x PCIe (x4 and x1); Windows 7 Ultimate SP1, 64-bit, MUI (de, en, es, fr, it); Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software; 24 V DC industrial power supply

Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 1x 128 GB, 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR4 SO-DIMM
Main memory	4 GB to 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	

• free slots	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer
• Number of PCI slots	2; Optional
• Number of compact flash slots	1; CFAST

## Interfaces

Number of industrial Ethernet interfaces	3; Ethernet (2x RJ45, optional 3x RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 485 / 422; switchable)

## Video interfaces

• Graphics interface	2x DisplayPort
----------------------	----------------

## Industrial Ethernet

• Industrial Ethernet interface	3x Ethernet (RJ45)
— 100 Mbps	Yes
— 1000 Mbps	Yes

## Interrupts/diagnostics/status information

Bus diagnostics	Yes
-----------------	-----

## Integrated Functions

### Monitoring functions

• Temperature monitoring	Yes
• Watchdog	Yes
• Status LEDs	Yes
• Fan	No
• Monitoring function via network	Optional

## EMC

### Interference immunity against discharge of static electricity

• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
---	--

### Interference immunity against high-frequency electromagnetic fields

• Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
--	--

### Interference immunity to cable-borne interference

• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m

### Interference immunity against voltage surge

• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric

### Interference immunity to magnetic fields

<ul style="list-style-type: none"> <li>Interference immunity to magnetic fields at 50 Hz</li> </ul>	100 A/m; to IEC 61000-4-8
<b>Emission of conducted and non-conducted interference</b>	
<ul style="list-style-type: none"> <li>Interference emission via line/AC current cables</li> </ul>	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP (at the front)	IP20
IP (rear)	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
<ul style="list-style-type: none"> <li>UL 508</li> </ul>	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
<b>Use in hazardous areas</b>	
<ul style="list-style-type: none"> <li>ATEX Zone 2</li> </ul>	Yes; Optional
<ul style="list-style-type: none"> <li>IECEX Zone 2</li> </ul>	Yes; Optional
<ul style="list-style-type: none"> <li>cULus Class I Zone 2, Division 2</li> </ul>	Yes; Optional
<b>Marine approval</b>	
<ul style="list-style-type: none"> <li>Germanischer Lloyd (GL)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>American Bureau of Shipping (ABS)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Det Norske Veritas (DNV)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Korean Register of Shipping (KRS)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Lloyds Register of Shipping (LRS)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Nippon Kaiji Kyokai (Class NK)</li> </ul>	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>Ambient temperature during operation</li> </ul>	0 °C up to 55 °C
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>min.</li> </ul>	-40 °C
<ul style="list-style-type: none"> <li>max.</li> </ul>	70 °C
<b>Operating systems</b>	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
<b>pre-installed operating system</b>	
<ul style="list-style-type: none"> <li>Windows 7</li> </ul>	Yes; Ultimate 32 bit or 64 bit
<ul style="list-style-type: none"> <li>Windows 10 Enterprise</li> </ul>	Yes; Windows 10 Enterprise 2016 LTSC, 64 bit, MUI

## Dimensions

Width	262 mm
Height	139.7 mm
Depth	55.5 mm
<b>last modified:</b>	02/13/2020