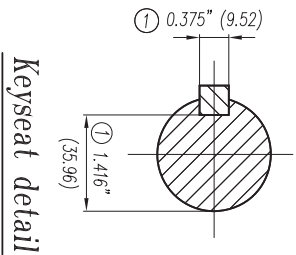


① Tolerances According to NEMA Std.
 ② All these dimensions corresponding to assemblies and castings shall have a tolerance as per DIN standard 1886-GTB 19.
 ③ Not according to NEMA std.

CERTIFIED PRINT

OS NUMBER		S/N	
REV	REV	FRAME	TYPE
IP	BM	WATTS	PH
			Hz



Keyseat detail

Tolerance in mm, according to DIN-1686-GTB-19	Quantity	Parts and Measure	Drawing No. Norm No.	Item No.	Material	Weight Lbs
②						
Over 18 to 30	± 4.5					
Over 30 to 50	± 5					
Over 50 to 80	± 5.5					
Over 80 to 120	± 6					
Over 120 to 180	± 6.5					
Over 180 to 250	± 7					
Over 250 to 315	± 7.5					
Over 315 to 400	± 8					
Over 400 to 500	± 8.5					
Over 500 to 630	± 9.5					
Over 630 to 800	± 10					

European Projection	Modific.	Date	Name	Dimension Drawing NEMA	Scale
		18/05/06	Fdo/Macias	MM	W/0
Dimensions in inches				Type: ILE2 9P100A 254/256TC FRAME 2.4 Y 6 Pol.	
Drawn				3MSE 223 0856	
Checked					
Std Ckd					
SIEMENS GUADALAJARA FACTORY				Ref. 3MSE 223 0855	Replace.
					2 / 2