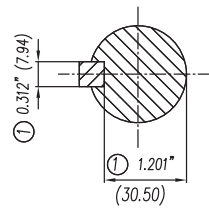


5/16"-18NC Tapped Hole for Grounding both sides of Frame

- ① Tolerances According to NEMA Std.
- ② All these dimensions corresponding to assemblies and castings shall have a tolerance as per DIN standard 1686-GTB 19.
- ③ Not According to NEMA Std.



Keyseat detail

CERTIFIED PRINT							
CUSTOMER							
POM				SON			
HP	RPM	FRAME	TYPE	VOLTS	PH	HZ	

Tolerance in mm. according to DIN-1686-GTB-19		Quantity	Parts and Measure	Drawing No. Norm No.	Item No.	Material	Weight Lbs.												
to 18	± 4.5	04 03 02 01	 European Projection Dimensions in inches (mm) <table border="1"> <tr> <td>Drawn</td> <td>Date</td> <td>Name</td> </tr> <tr> <td>17/11/05</td> <td></td> <td>Contreras</td> </tr> <tr> <td>Checked</td> <td></td> <td></td> </tr> <tr> <td>Std. Ckd.</td> <td></td> <td></td> </tr> </table>	Drawn	Date	Name	17/11/05		Contreras	Checked			Std. Ckd.			Drawing No. Norm No. Dimension Drawing NEMA NNM Type: 1LE2 SD100 IECE841 213/215T FRAME 2...8 Pol.			Scale W/0 2/2
Drawn	Date	Name																	
17/11/05		Contreras																	
Checked																			
Std. Ckd.																			
Over 18 to 30	± 4.7																		
Over 30 to 50	± 5																		
Over 50 to 80	± 5.5																		
Over 80 to 120	± 6																		
Over 120 to 180	± 6.5		SIEMENS GUADALAJARA FACTORY	3MSE 222 0845 Ref. 3MSE 223 0840	Replace.														
Over 180 to 250	± 7																		
Over 250 to 315	± 7.5																		
Over 315 to 400	± 8																		
Over 400 to 500	± 8.5																		
Over 500 to 630	± 9.5																		
Over 630 to 800	± 10		Remark																

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