



Figure similar

MLFB-Ordering data

6SL3230-1YE12-1AF0

Client order no. :

Order no. :

Offer no. :

Remarks :

Item no. :

Consignment no. :

Project :

| Rated data | | | General tech. specifications | |
|-------------------------------------|---------------------------|----------|---|--|
| Input | | | Power factor λ | 0.70 ... 0.85 |
| Number of phases | 3 AC | | Offset factor $\cos \phi$ | 0.96 |
| Line voltage | 380 ... 480 V +10 % -20 % | | Efficiency η | 0.98 |
| Line frequency | 47 ... 63 Hz | | Sound pressure level (1m) | 55 dB |
| Rated voltage | 400V IEC | 480V NEC | Power loss | 0.050 kW |
| Rated current (LO) | 2.80 A | 2.70 A | Filter class (integrated) | RFI suppression filter for Category C2 |
| Rated current (HO) | 2.10 A | 2.00 A | EMC category (with accessories) | Category C2 |
| Output | | | Ambient conditions | |
| Number of phases | 3 AC | | Standard board coating type | Class 3C3, according to IEC 60721-3-3: 2002 |
| Rated voltage | 400V IEC | 480V NEC | Cooling | Air cooling using an integrated fan |
| Rated power (LO) | 1.10 kW | 1.50 hp | Cooling air requirement | 0.005 m ³ /s (0.177 ft ³ /s) |
| Rated power (HO) | 0.75 kW | 1.00 hp | Installation altitude | 1000 m (3280.84 ft) |
| Rated current (LO) | 3.10 A | 3.00 A | Ambient temperature | |
| Rated current (HO) | 2.20 A | 2.10 A | Operation | -20 ... 45 °C (-4 ... 113 °F) |
| Rated current (IN) | 3.20 A | | Transport | -40 ... 70 °C (-40 ... 158 °F) |
| Max. output current | 3.40 A | | Storage | -25 ... 55 °C (-13 ... 131 °F) |
| Pulse frequency | 4 kHz | | Relative humidity | |
| Output frequency for vector control | 0 ... 200 Hz | | Max. operation | 95 % At 40 °C (104 °F), condensation and icing not permissible |
| Output frequency for V/f control | 0 ... 550 Hz | | | |

Overload capability

Low Overload (LO)

110% base load current IL for 60 s in a 300 s cycle time

High Overload (HO)

150% x base load current IH for 60 s within a 600 s cycle time



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Mechanical data

| | |
|----------------------|---------------------|
| Degree of protection | IP20 / UL open type |
| Size | FSA |
| Net weight | 3 kg (7.50 lb) |
| Width | 73 mm (2.87 in) |
| Height | 232 mm (9.13 in) |
| Depth | 218 mm (8.58 in) |

Inputs / outputs

Standard digital inputs

| | |
|----------------------|-------|
| Number | 6 |
| Switching level: 0→1 | 11 V |
| Switching level: 1→0 | 5 V |
| Max. inrush current | 15 mA |

Fail-safe digital inputs

| | |
|--------|---|
| Number | 1 |
|--------|---|

Digital outputs

| | |
|------------------------------------|----------------|
| Number as relay changeover contact | 2 |
| Output (resistive load) | DC 30 V, 5.0 A |
| Number as transistor | 0 |

Analog / digital inputs

| | |
|------------|------------------------|
| Number | 2 (Differential input) |
| Resolution | 10 bit |

Switching threshold as digital input

| | |
|-----|-------|
| 0→1 | 4 V |
| 1→0 | 1.6 V |

Analog outputs

| | |
|--------|-------------------------|
| Number | 1 (Non-isolated output) |
|--------|-------------------------|

PTC/ KTY interface

1 motor temperature sensor input, sensors that can be connected: PTC, KTY and Thermo-Click, accuracy ±5 °C

Closed-loop control techniques

| | |
|---|-----|
| V/f linear / square-law / parameterizable | Yes |
| V/f with flux current control (FCC) | Yes |
| V/f ECO linear / square-law | Yes |
| Sensorless vector control | Yes |
| Vector control, with sensor | No |
| Encoderless torque control | Yes |
| Torque control, with encoder | No |

Communication

| | |
|---------------|-----------------------|
| Communication | PROFINET, EtherNet/IP |
|---------------|-----------------------|

Connections

Signal cable

| | |
|-------------------------|--|
| Conductor cross-section | 0.15 ... 1.50 mm ² (AWG 24 ... AWG 16) |
|-------------------------|--|

Line side

| | |
|-------------------------|--|
| Version | screw-type terminal |
| Conductor cross-section | 1.50 ... 2.50 mm ² (AWG 16 ... AWG 14) |

Motor end

| | |
|-------------------------|--|
| Version | Screw-type terminals |
| Conductor cross-section | 1.50 ... 2.50 mm ² (AWG 16 ... AWG 14) |

DC link (for braking resistor)

| | |
|---------------|--------------------------|
| PE connection | On housing with M4 screw |
|---------------|--------------------------|

Max. motor cable length

| | |
|----------|-------------------|
| Shielded | 150 m (492.13 ft) |
|----------|-------------------|



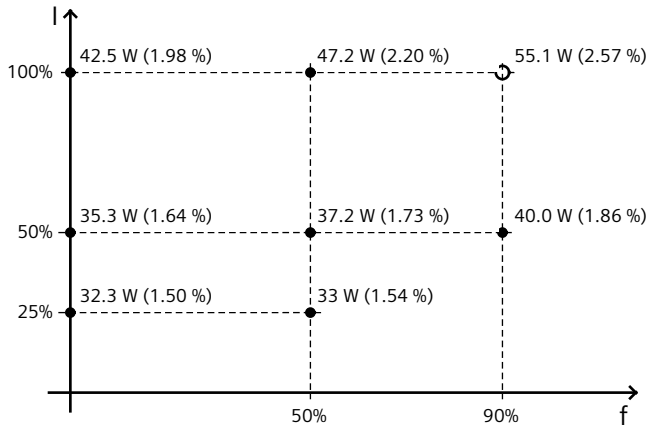
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Converter losses to EN 50598-2*

| | |
|--|----------|
| Efficiency class | IE2 |
| Comparison with the reference converter (90% / 100%) | -31.30 % |



The percentage values show the losses in relation to the rated apparent power of the converter.

The diagram shows the losses for the points (as per standard EN 50598) of the relative torque generating current (I) over the relative motor stator frequency (f). The values are valid for the basic version of the converter without options/components.

*converted values

Standards

Compliance with standards UL, cUL, CE, C-Tick (RCM), EAC, KCC, SEMI F47, REACH

CE marking

EMC Directive 2004/108/EC, Low-Voltage Directive 2006/95/EC

I/O Extension Module

Technical specifications for the I/O Extension Modul are available via direct input (MLFB 6SL3255-0BE00-0AA0).